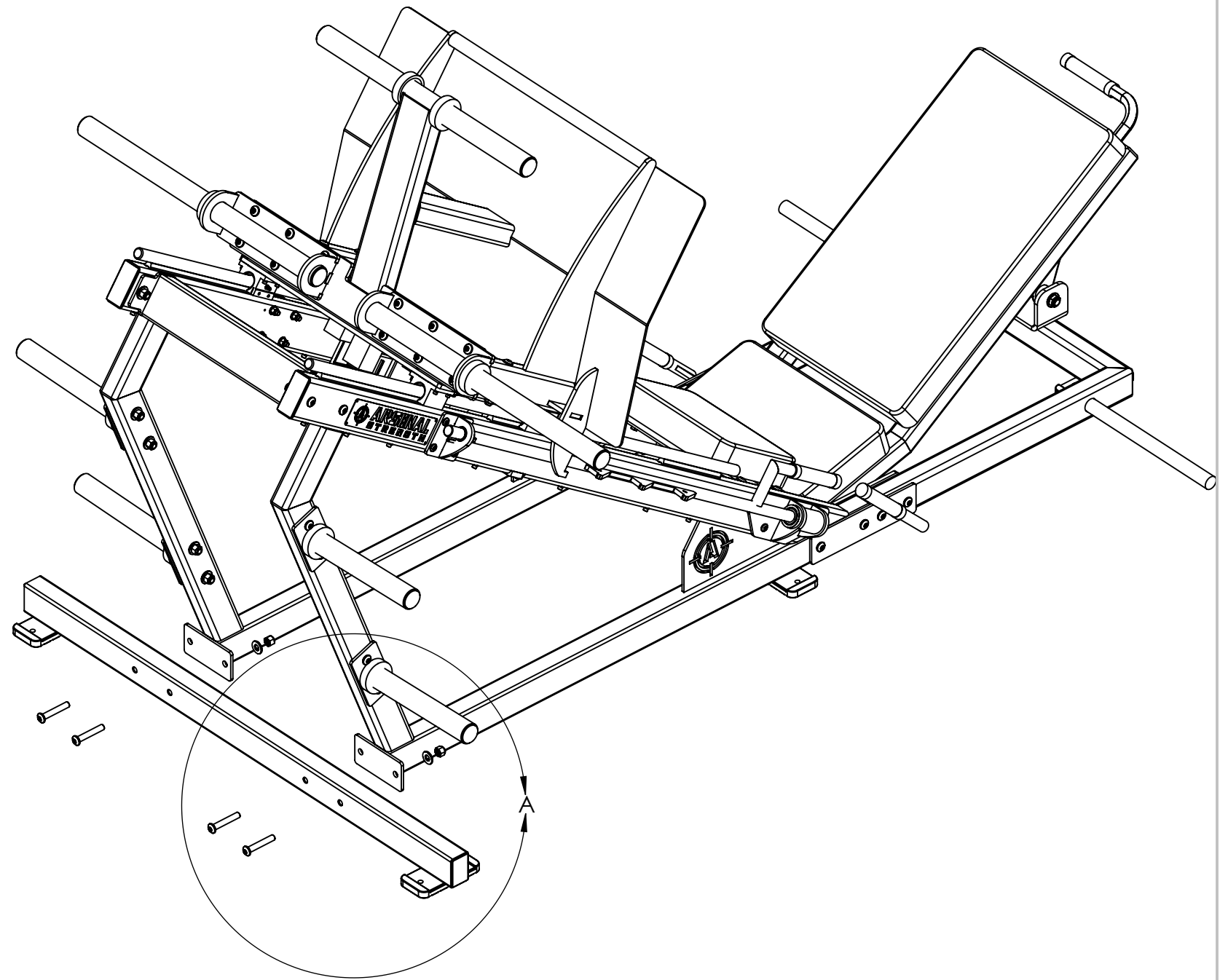
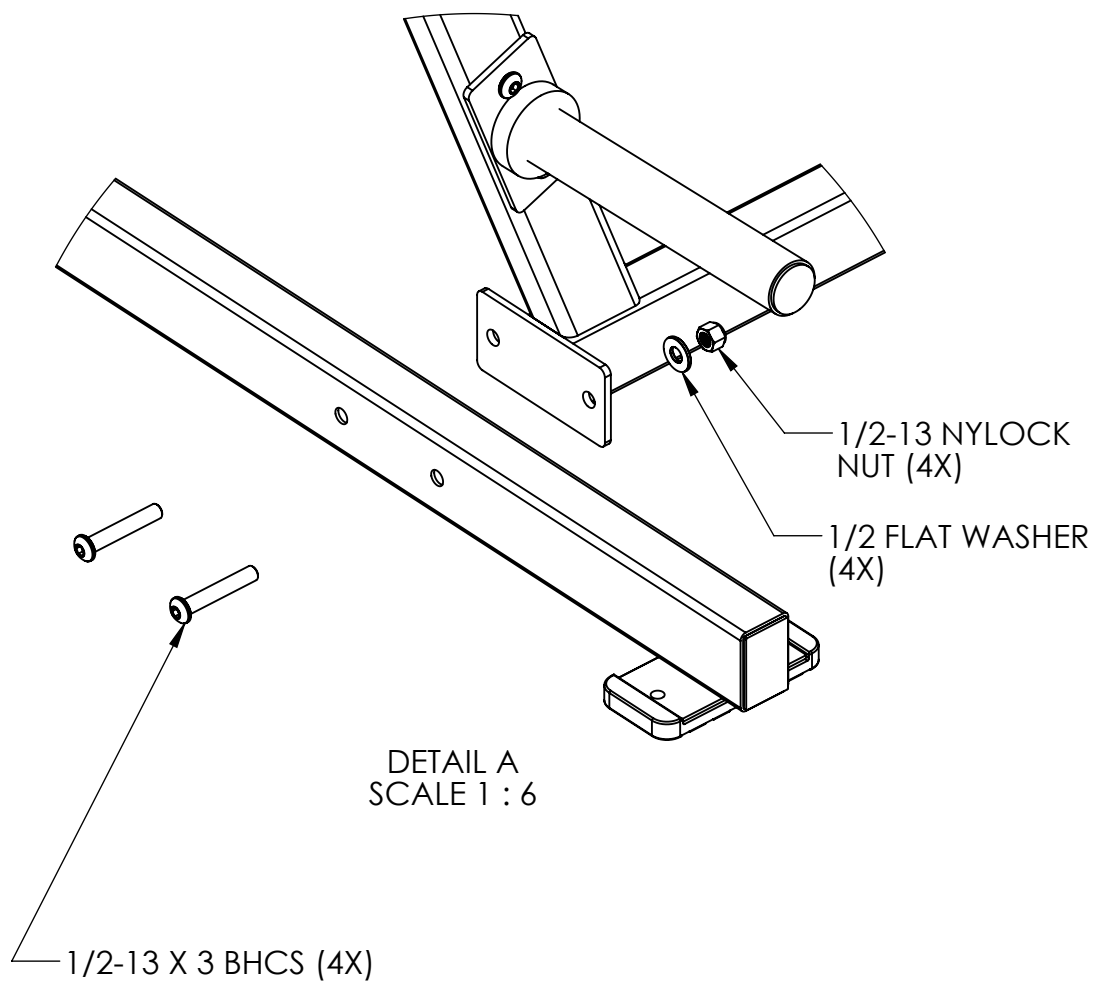



TOOLS:
 - 3/4" WRENCH
 - 5/16" HEX KEY WRENCH

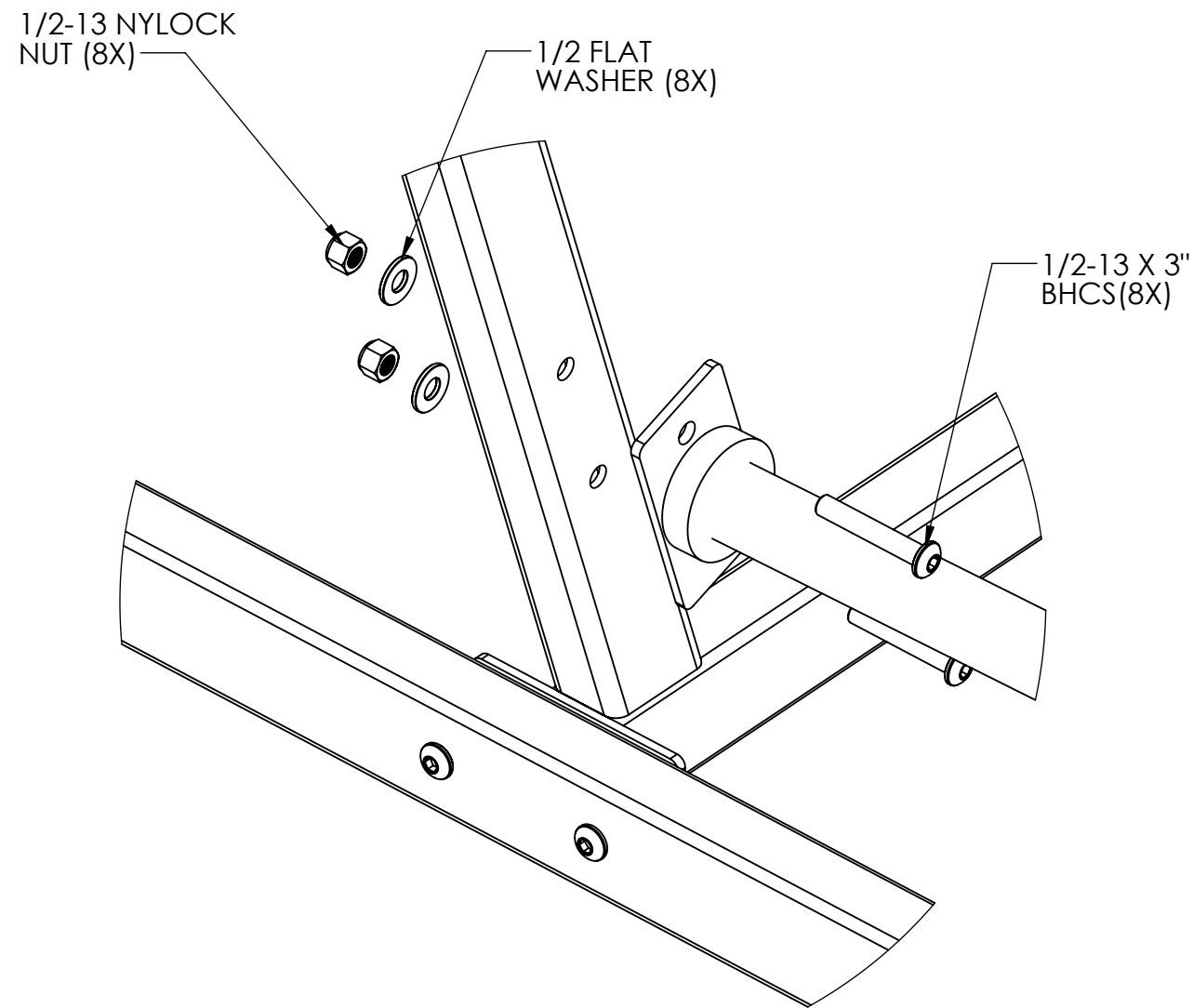


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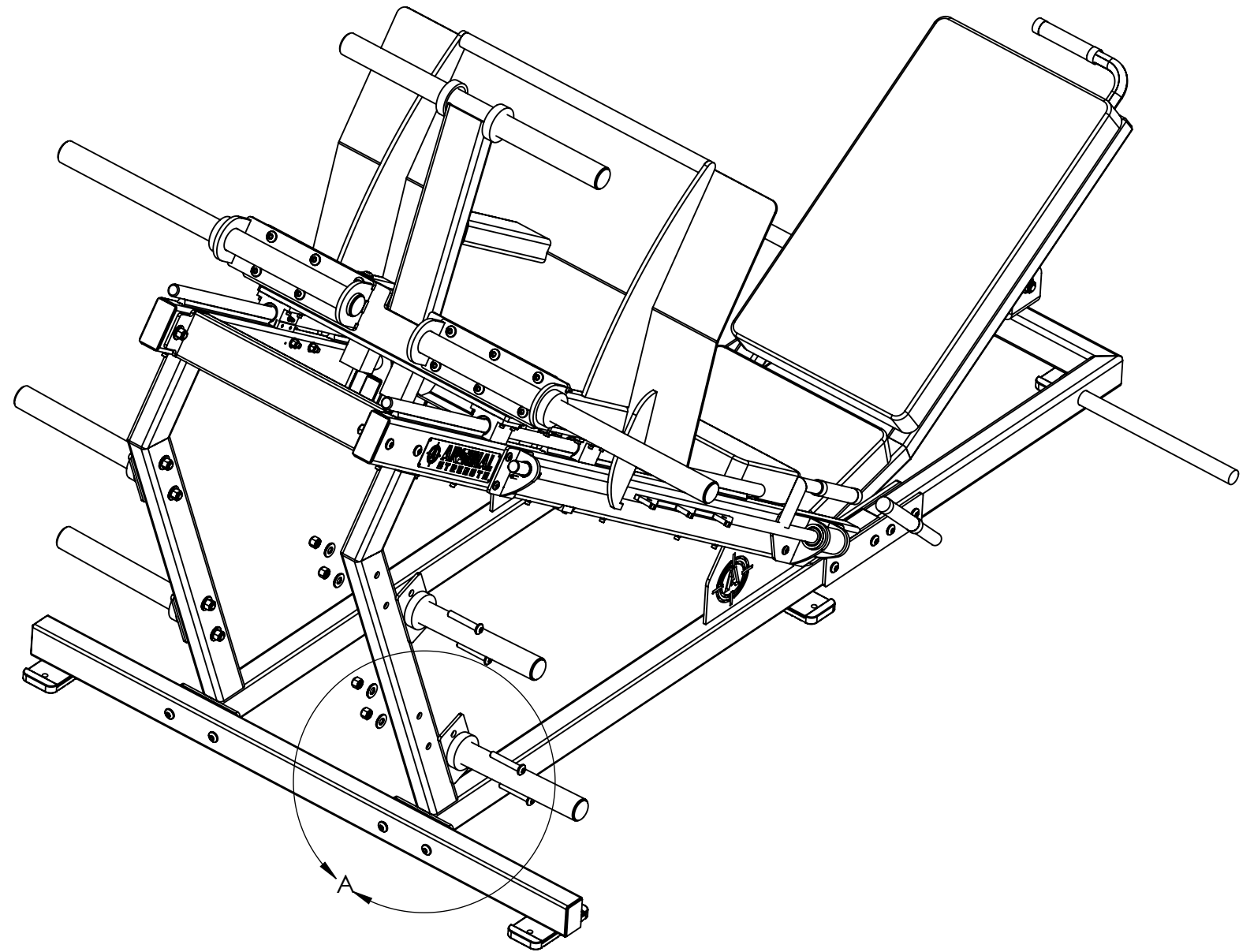
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN		
TOLERANCES:		CHECKED		
FRACTIONAL ± .03125		ENG APPR.		
ANGULAR: MACH ± .2 BEND ± .2		MFG APPR.		
TWO PLACE DECIMAL ± .01		Q.A.		
THREE PLACE DECIMAL ± .005		COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:		 ARSENAL STRENGTH TITLE: BASE LEG INSTALL INSTRUCTIONS		
MATERIAL				
FINISH				
SEE DWG		SIZE	DWG. NO.	REV
PER PO		B	9011-9012-9013 BASE LEG ASSEMBLY	
DO NOT SCALE DRAWING		SCALE: 1:12	WEIGHT: 758.63	SHEET 1 OF 5

TOOLS:

- 3/4" WRENCH
- 5/16" HEX KEY WRENCH



DETAIL A
SCALE 1 : 4

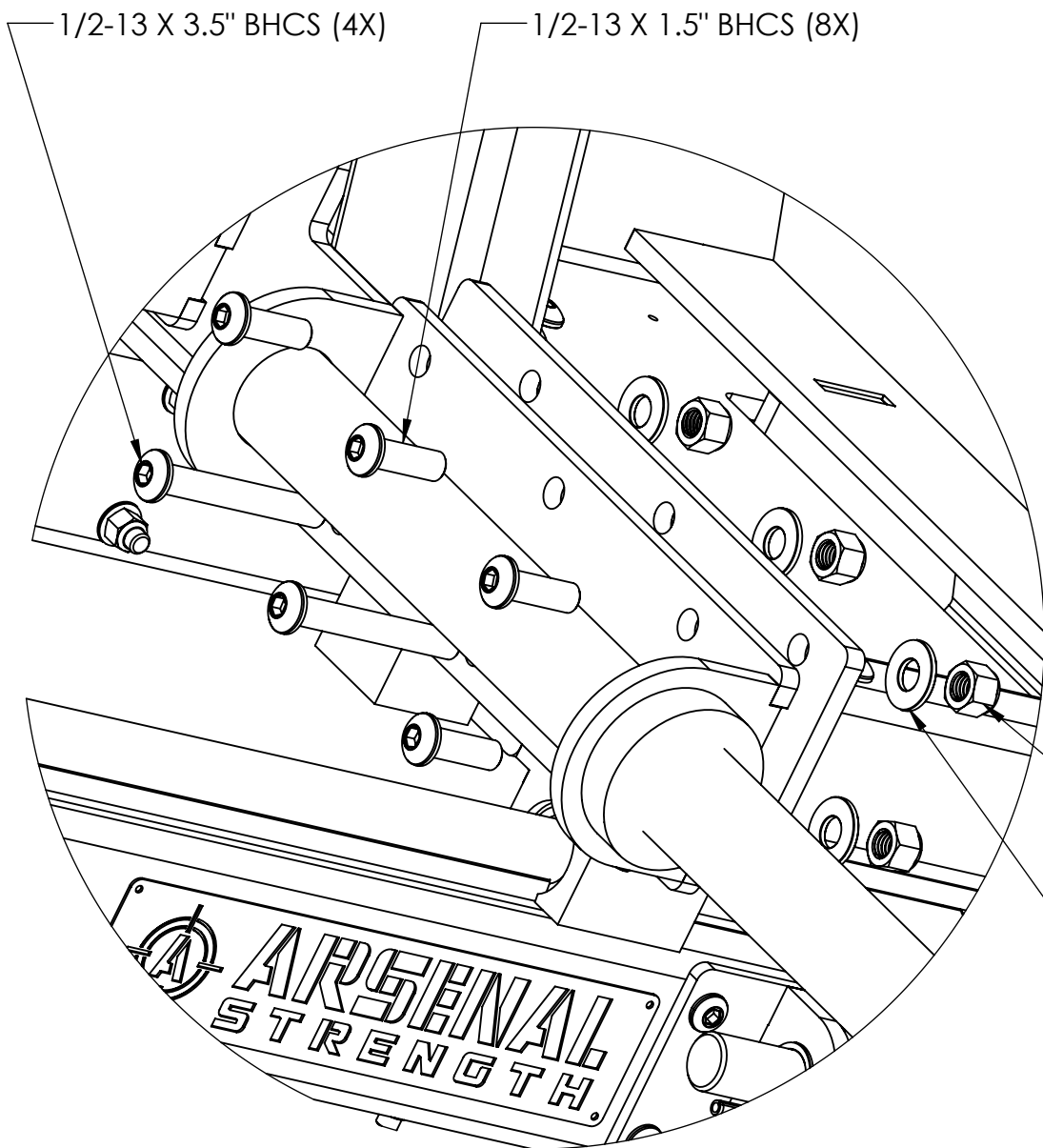
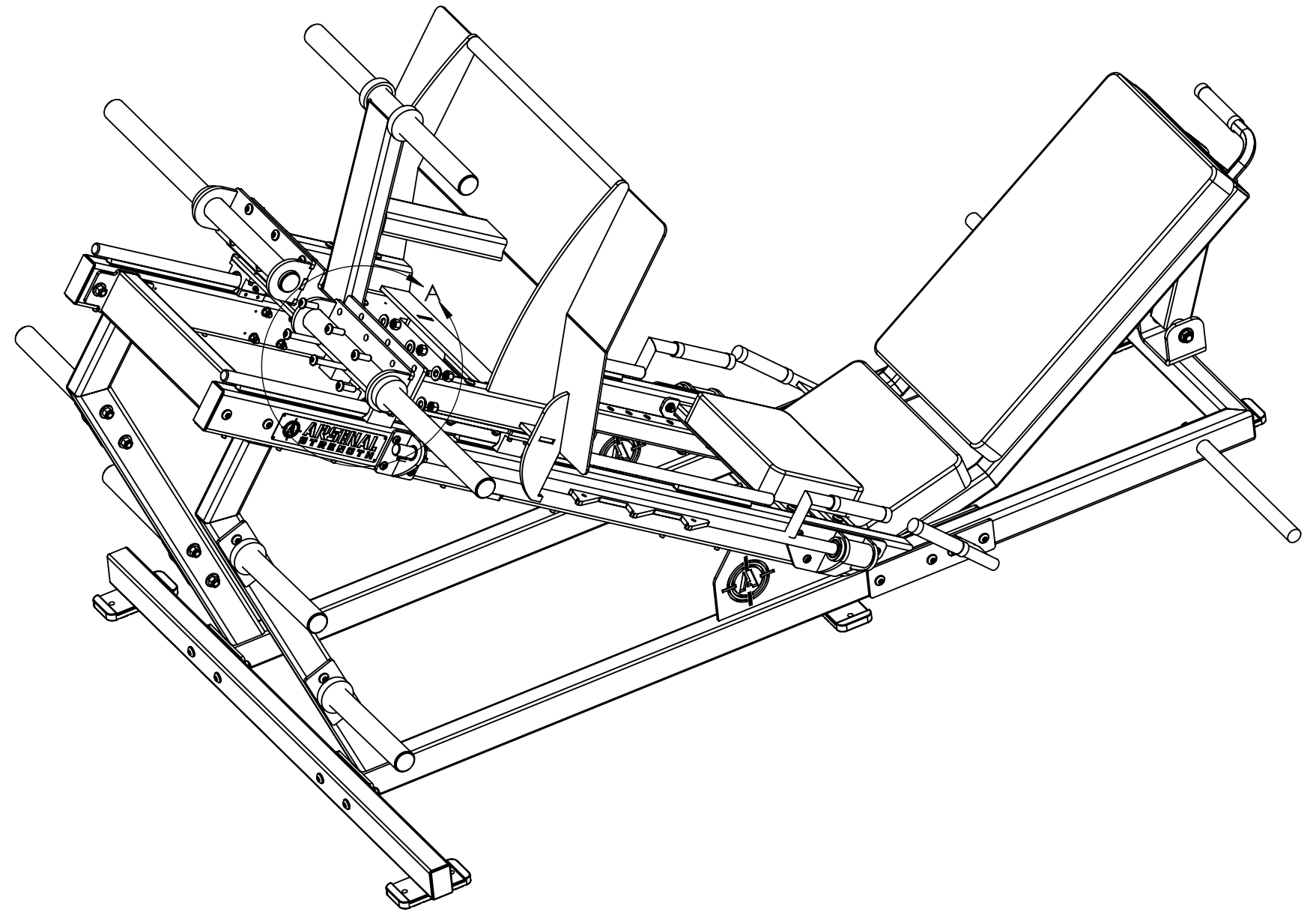


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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN		
TOLERANCES:		CHECKED		
FRACTIONAL ± .03125		ENG APPR.		
ANGULAR: MACH ± .2 BEND ± .2		MFG APPR.		
TWO PLACE DECIMAL ± .01		Q.A.		
THREE PLACE DECIMAL ± .005		COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:		<p>ARSENAL STRENGTH</p> <p>TITLE: STORAGE PEGS INSTALL</p>		
MATERIAL				
FINISH				
SEE DWG		SIZE	DWG. NO.	REV
PER PO		B	9011-9012-9013 BASE LEG ASSEMBLY	
DO NOT SCALE DRAWING		SCALE: 1:12	WEIGHT: 758.63	SHEET 2 OF 5

TOOLS:

- 3/4" WRENCH
- 5/16" HEX KEY WRENCH



1/2-13 X 3.5" BHCS (4X)


1/2-13 X 1.5" BHCS (8X)

1/2-13 NYLOCK NUT (12X)

1/2 FLAT WASHER (12X)

DETAIL A
SCALE 1 : 3

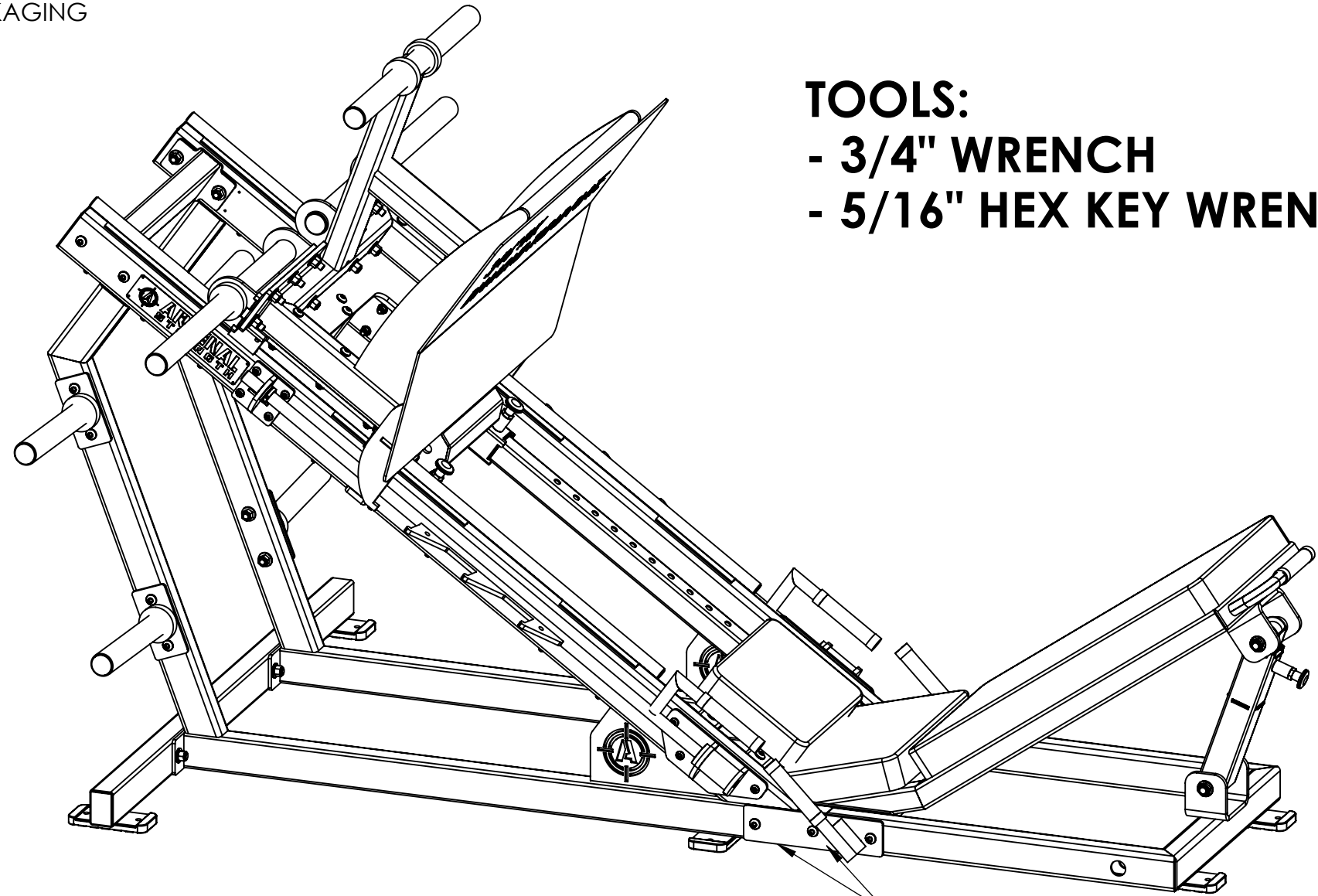
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UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES		DRAWN		
TOLERANCES:		CHECKED		
FRACTIONAL ± .03125		ENG APPR.		
ANGULAR: MACH ± .2 BEND ± .2		MFG APPR.		
TWO PLACE DECIMAL ± .01		Q.A.		
THREE PLACE DECIMAL ± .005		COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:		 <p>TITLE: 9011 LP 9012 BI-LP 9013 HACK</p>		
MATERIAL				
SEE DWG				
FINISH		SIZE	DWG. NO.	REV
PER PO		B	WEIGHT HORN INSTALL	
DO NOT SCALE DRAWING		SCALE: 1:12	WEIGHT: 758.63	SHEET 3 OF 5



REMOVE PACKAGING

TOOLS:
 - 3/4" WRENCH
 - 5/16" HEX KEY WRENCH




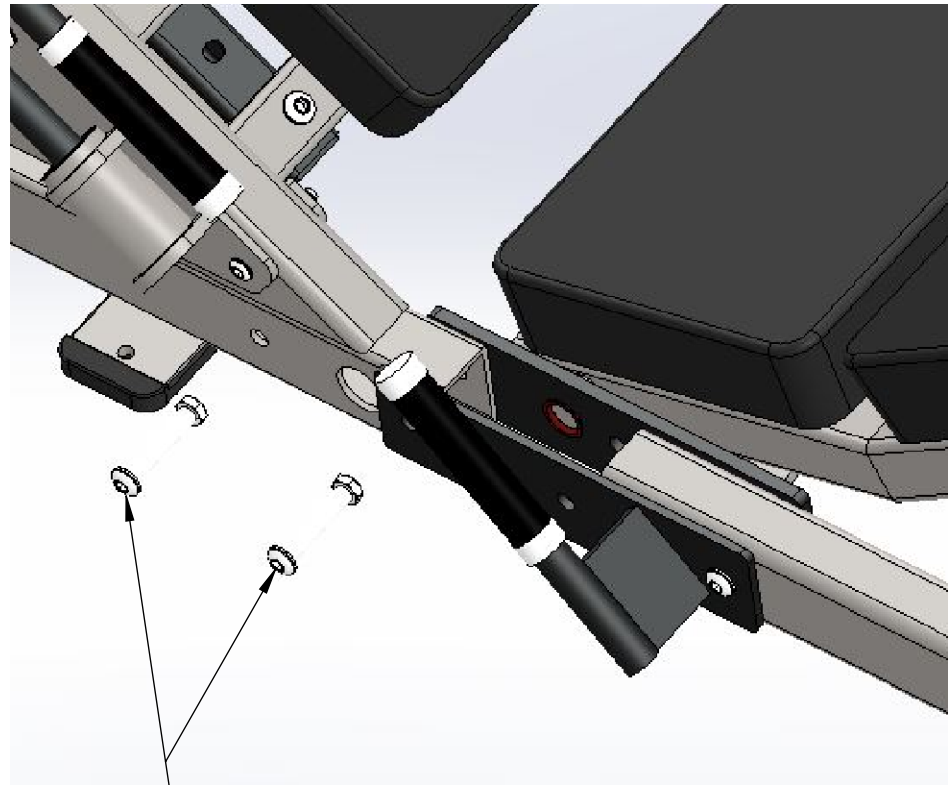
SLIDE TOGETHER



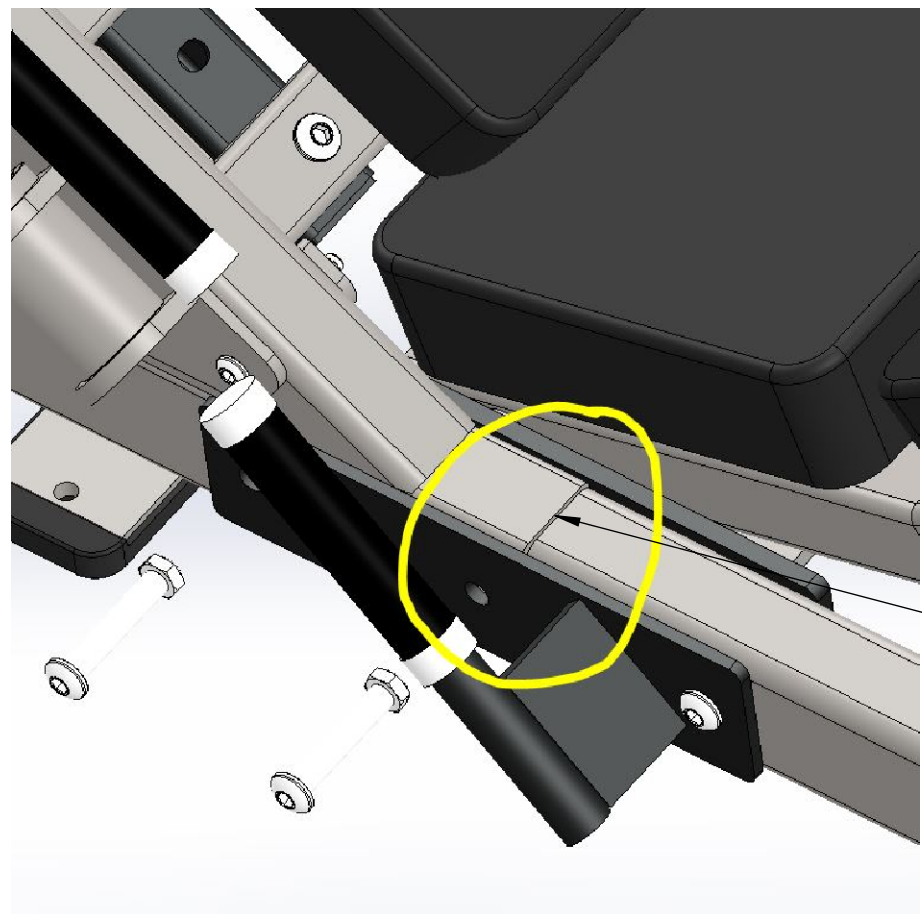
LOOSEN AND TILT FRAME TO DOWN TO FLOOR

- REMOVE ANY SHIPPING PACKAGING
- LOOSEN AND REMOVE 1/2" X 3.25"L BOLTS
- TILT FRAME DOWN TO FLOOR
- SLIDE FRAME INTO MAINFRAME
- LINE UP 1/2" HOLES (4X)
- INSTALL (4X) 1/2" X 3.25"L BOLTS, WASHERS AND 1/2" LOCKNUTS

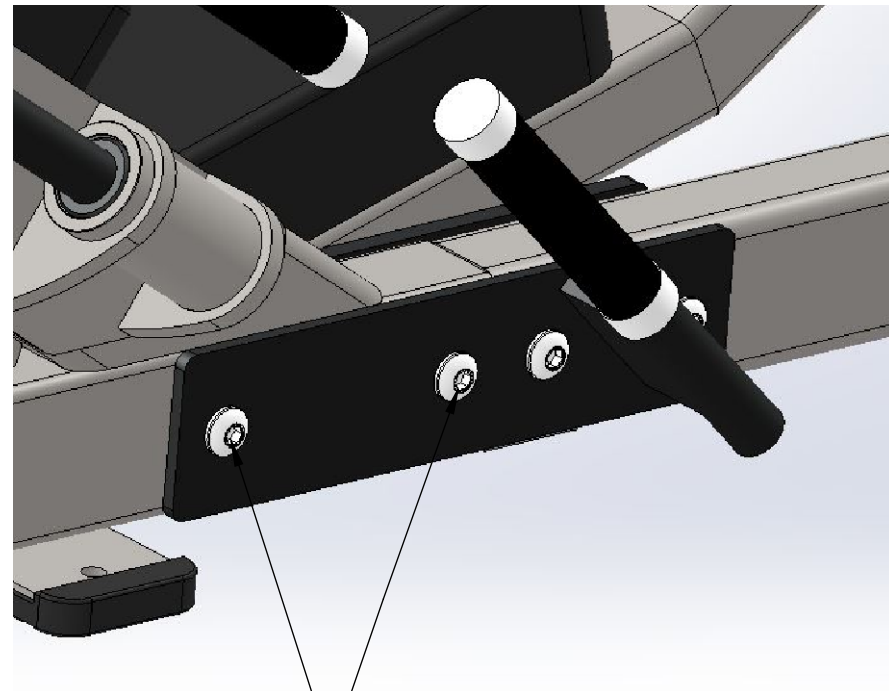
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	
TOLERANCES:		CHECKED	
FRACTIONAL ± .03125		ENG APPR.	
ANGULAR: MACH ± .2 BEND ± .2		MFG APPR.	
TWO PLACE DECIMAL ± .01		Q.A.	
THREE PLACE DECIMAL ± .005		COMMENTS:	
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INTERPRET GEOMETRIC TOLERANCING PER:	MATERIAL	SIZE	DWG. NO.
	SEE DWG	B	9011-9012-9013 BASE LEG ASSEMBLY
FINISH	PER PO	SCALE: 1:12	REV
		WEIGHT: 758.63	
DO NOT SCALE DRAWING			SHEET 4 OF 5



REMOVED 2 FASTENERS AS SHOWN ON BOTH SIDES OF FRAME.



SLIDE FRAME TOGETHER TO CLOSE THE GAP.



LINE UP HOLES, RE-INSTALL AND TIGHTEN FASTENERS. QTY 2 ON BOTH SIDES OF FRAME

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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN		
TOLERANCES:	CHECKED		
FRACTIONAL ± .03125	ENG APPR.		
ANGULAR: MACH ± .2 BEND ± .2	MFG APPR.		
TWO PLACE DECIMAL ± .01	Q.A.		
THREE PLACE DECIMAL ± .005	COMMENTS:		
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL	SEE DWG		
FINISH	PER PO		
DO NOT SCALE DRAWING			



TITLE: **BACKREST/ PLATFORM
 INSTALL INSTRUCTIONS**

SIZE	DWG. NO.	REV
B	9011-9012-9013 BASE LEG ASSEMBLY	
SCALE: 1:12	WEIGHT: 758.63	SHEET 5 OF 5