

9024 LEVER ROW STOP REPLACEMENT CRT INSTALLATION INSTRUCTIONS

OLD LEVER ARM STOP REMOVAL STEP 1:



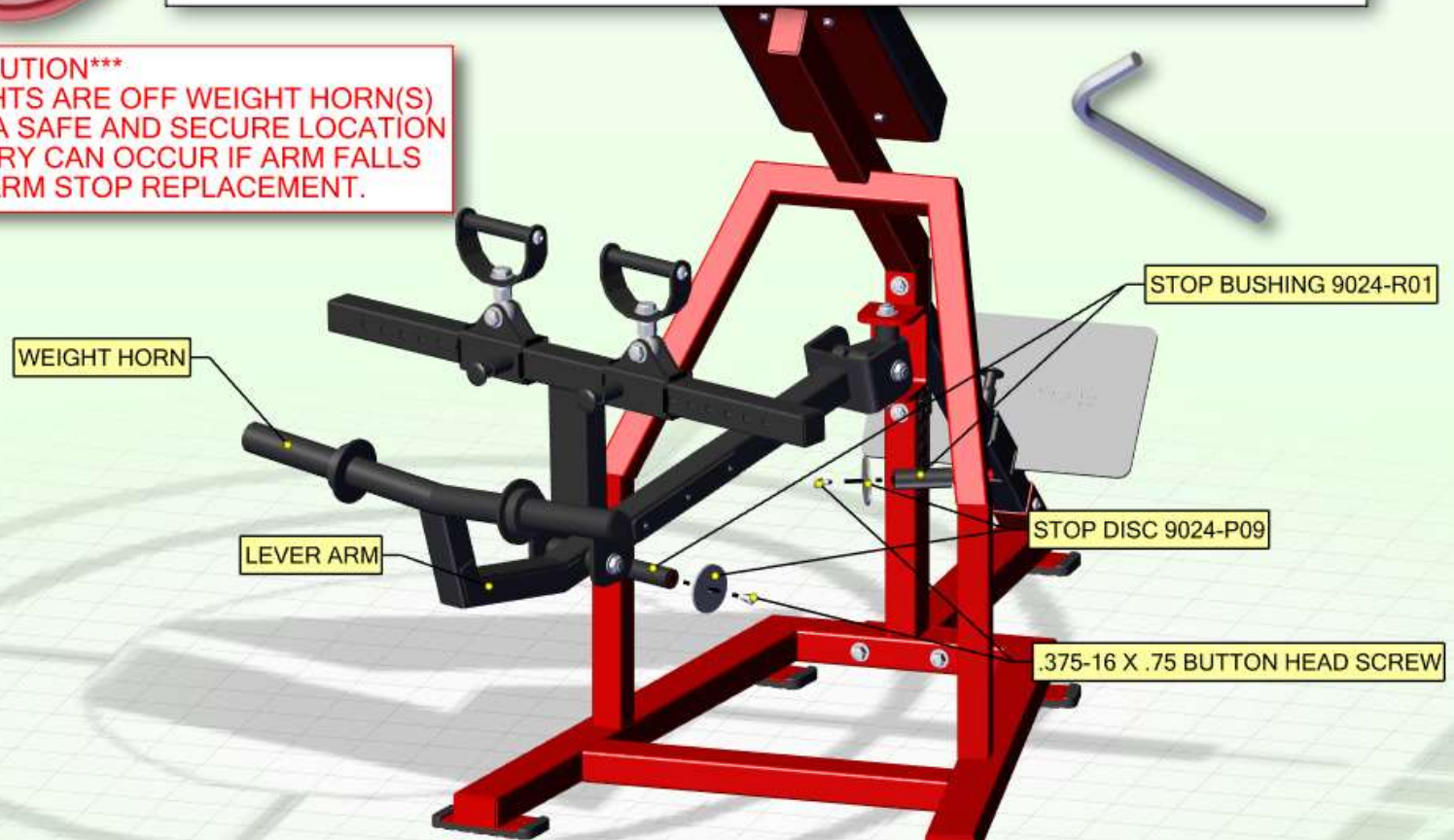
OLD LEVER ARM STOP REMOVAL.

1. USING AN ALLEN WRENCH, REMOVE (2) .375-16 BHCS AND STOP DISC 9024-P09. RETAIN STOP DISC 9024-P09 AND LEAVE STOP BUSHINGS 9024-R01 IN PLACE.

DISGARD THE (2) .375-16X.75 BHCS FROM THIS REMOVAL BEFORE PROCEEDING TO NEXT OPERATION.

CAUTION

ENSURE ALL PLATE WEIGHTS ARE OFF WEIGHT HORN(S) AND THE LEVER ARM IS IN A SAFE AND SECURE LOCATION BEFORE BEGINNING. INJURY CAN OCCUR IF ARM FALLS DURING THIS LEVER ARM STOP REPLACEMENT.



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NEW LEVER ARM STOP INSTALLATION STEP 2:



NEW LEVER ARM STOP REPLACEMENT.

1. WITH THE NEW .375-16 X 1.25 BHCS BOLT, INSERT THRU .375 SAE WASHER, STOP DONUT 9024-R03 FACING THE BOLT HEAD, STOP DISC 9024-P09, 2ND STOP DONUT 9024-R03 FACING OUT TOWARDS FRAME. THREAD INTO WELDMENT ON MACHINE FRAME.
2. ENSURE STOP BUSHING 9024-R01 IS STILL ON THE WELDMENT. TIGHTEN THE .375-16X1.25 BHCS. REPEAT FOR BOTH LEVER ARM STOPS.

CAUTION: THE OLD .375-16 X .75 BHCS BOLTS MUST BE DISCARDED AND CANNOT BE USED IN THIS MODIFICATION.

CAUTION

ENSURE ALL PLATE WEIGHTS ARE OFF WEIGHT HORN(S) AND THE LEVER ARM IS IN A SAFE AND SECURE LOCATION BEFORE BEGINNING. INJURY CAN OCCUR IF ARM FALLS DURING THIS LEVER ARM STOP REPLACEMENT.

