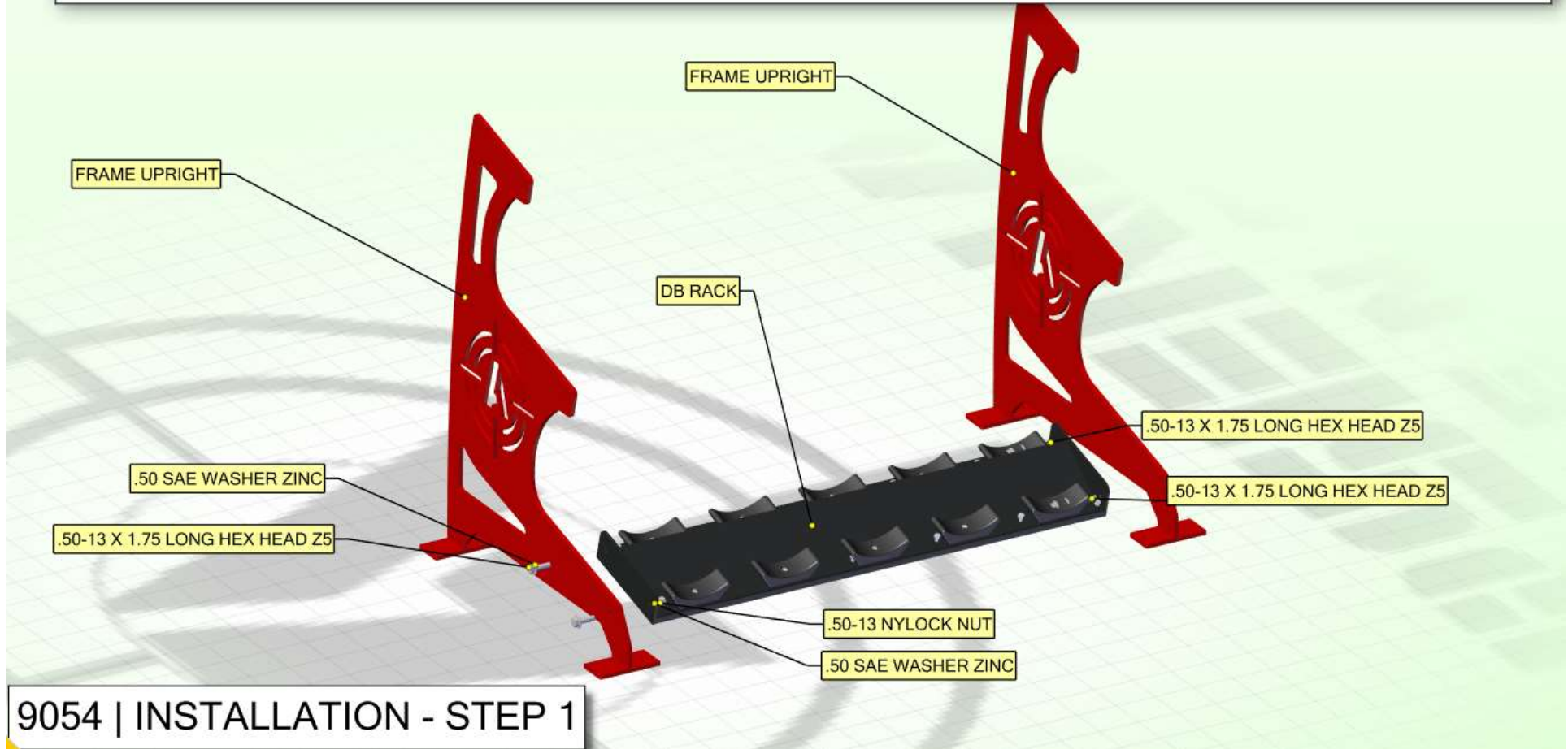


9054 3-TIER DB RACK INSTALLATION INSTRUCTIONS-OP1



1. STAND FRAME UPRIGHT IN VERTICAL POSITION. WITH A .50-13X1.75 HEX HEAD BOLT, WASHER UNDER HEAD, PASS THRU FROM OUTSIDE INTO BOTTOM FRONT LH BARBELL RACK. SEMI-TIGHTEN WITH NYLOCK NUT, WASHER UNDER NUT.
 2. REPEAT STEP-1 FOR LEFT BOTTOM REAR.
 3. SLIDE .50-13X1.75 THRU LH BOTTOM FRONT BARBELL RACK THRU CENTER UPRIGHT FRAME. LEAVE NUT AND WASHER OFF AT THIS TIME.
 4. REPEAT STEP-3 FOR REAR LOWER CENTER FRAME UP RIGHT.
- ****CAUTION: THE ASSY IS VERY UNSTABLE AT THIS POINT AND THE CENTER UPRIGHT CAN FALL. PLEASE MAINTAIN CAUTION WITH THE NEXT STEP.****

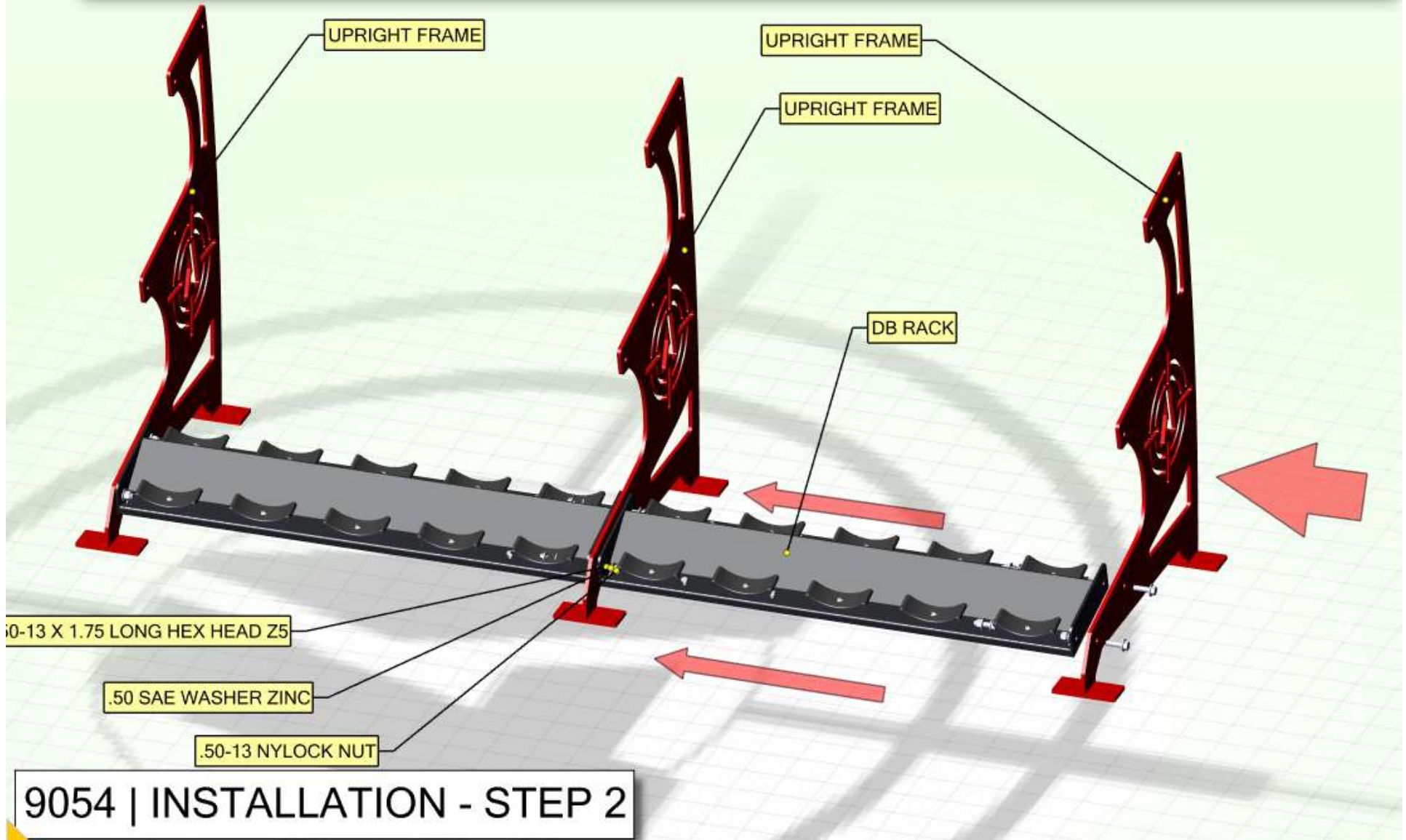


9054 3-TIER DB RACK I NSTALLATION INSTRUCTIONS-OP2



CAUTION: ASSY IS VERY UNSAFE AT THIS POINT. BE CAREFUL WITH THE CENTER UPRIGHT FRAME.

1. SLIDE LOWER RH DB RACK ASSY OVER PREVIOUSLY INSERTED .50-13X1.75 HEX HEAD BOLTS. SEMI TIGHTEN WITH WASHY UNDER NYLOCK NUT.
2. REPEAT FOR REAR BOLT-LEAVE SEMI LOOSE.
3. INSTALL RH FRAME UPRIGHT WITH (2) .50-13X1.75 HEX HEAD, WASHER UNDER BOLT, AND WASHER UNDER NUT.



9054 3-TIER DB RACK INSTALLATION INSTRUCTIONS-OP3

1. REPEAT OPERATIONS (1) AND (2) PREVIOUSLY CONDUCTED FOR THE MIDDLE LH AND MIDDLE RH RB RACKS LEAVING FASTENERS SEMI-LOOSE.
2. REPEAT OPERATIONS (1) AND (2) PREVIOUSLY CONDUCTED FOR THE TOP LH AND TOP RH RACKS, LEAVING FASTENERS SEMI-LOOSE.
3. USING A LEVEL, CHECK VERTICAL UPRIGHTS TO ENSURE THEY ARE NOT RACKED AND TIGHTEN ALL MIDDLE DB RACK FASTENERS.
4. PROCEED TO THE LOWER RACKS AND TIGHTEN ALL FASTENERS VERIFYING THE VERTICAL UPRIGHTS ARE NOT RACKED.
5. FINALLY, PROCEED TO THE TOP RACKS AND TIGHTEN ALL FASTENERS.



9054 | INSTALLATION - STEP 3